

# ALUNA

## ENTRANCE DOOR



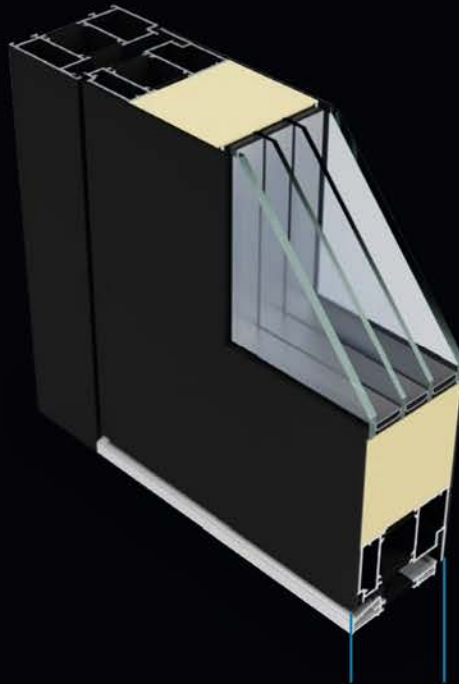


scan to follow us  
on social media



## PRIMO P90

ALIPLAST STAR 90



90mm

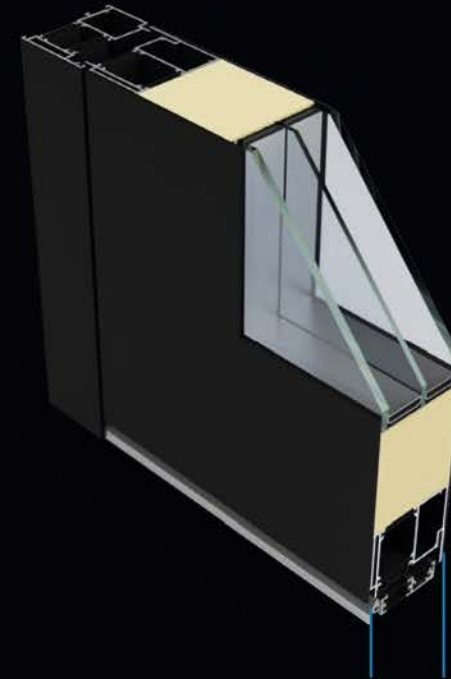
### THERMAL INSULATION

WITHOUT GLAZING  
Ud - 0,80 W/m<sup>2</sup>K

WITH GLAZING  
Ud - 0,98 W/m<sup>2</sup>K

## PRIMO SL75

ALIPLAST SUPERIAL 75



75mm

### THERMAL INSULATION

WITHOUT GLAZING  
Ud - 0,95 W/m<sup>2</sup>K

WITH GLAZING  
Ud - 1,15 W/m<sup>2</sup>K

MADE TO MEASURE: 900mm-1200mm Width x 1900mm-2500mm Height







## PRIMO DOOR RANGE

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**Premium is not just a term for us,  
Premium is our agenda.**

High-quality materials, many individual configuration options, high safety standards, very good thermal insulation, flush surfaces on both sides. These are just a few of the points that stand out for our Primo aluminium front doors. We also build this door to your desired size and in many modern colour combinations at a unique benefit-cost ratio.



**DISCOVER OUR  
PRIMO DOORS**





90mm 3-chamber aluminium profile with thermal break, stable and durable. Available with sidelight and toplight.



Available in 10 contemporary colour combinations - two-tone or identical finish on both sides. The surface is powder-coated.



Modern design - flush, simple and elegant.



Smart home motor lock with finger scanner - You will never need a key again!



Effective thermal value - 0.8 W/m<sup>2</sup>K door without glazing or 0.98 W/m<sup>2</sup>K door with glazing.



Stainless steel pull handles: Short or long? Silver or black? Round or rectangle? We got them all!



Made to measure to the centimetre (width 900 to 1200mm, height 1900 to 2300mm). Special sizes up to 2500mm height on request.



3 reinforced roller hinges - adjustable in three dimensions, round and matched with the colour of the door.

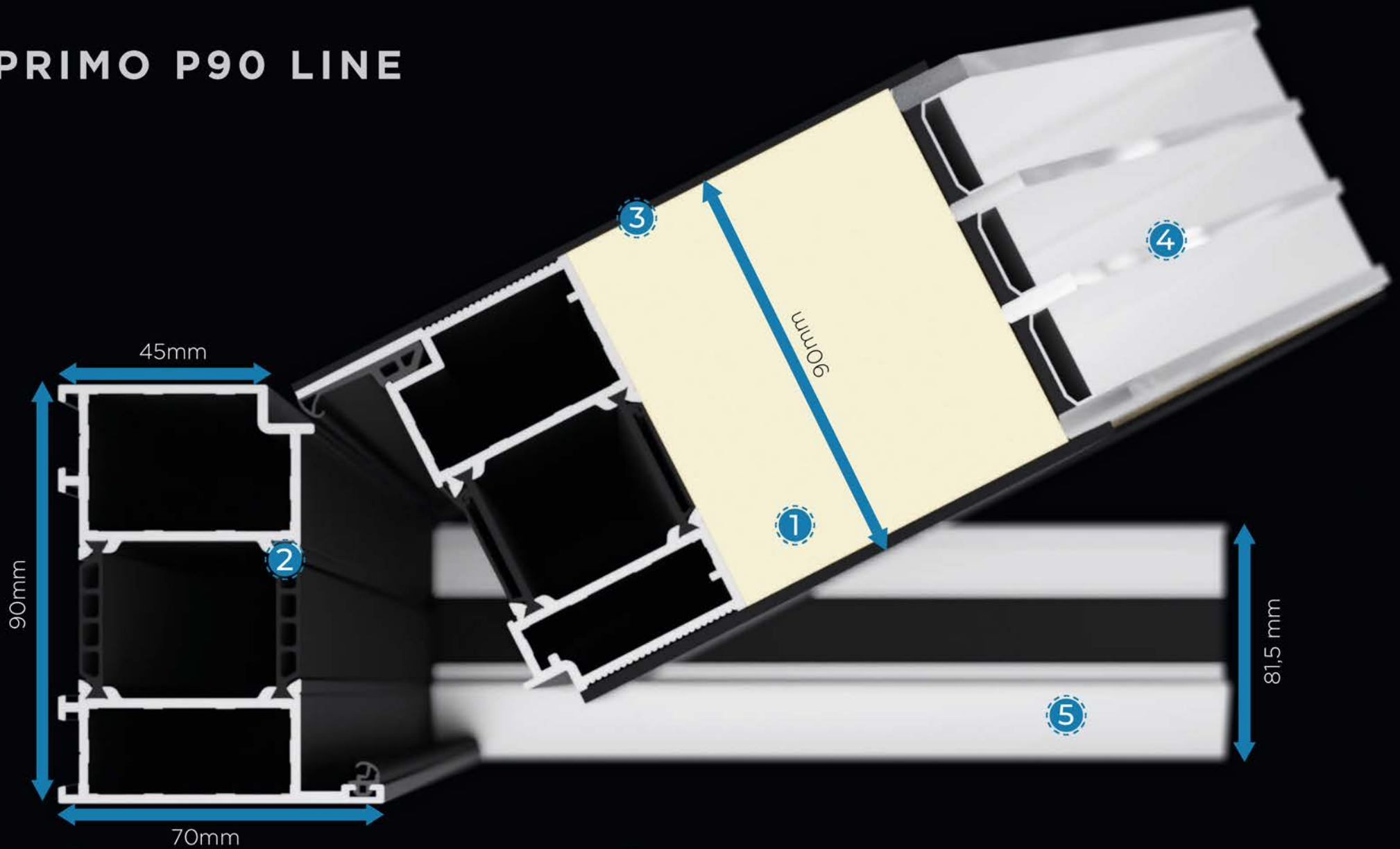


Security - Certified by BSI for PAS24 security standard and for RC2 security class in IFT Rosenheim.



Thermal threshold profile - For thermal insulation from screed in newly developed buildings.

# PRIMO P90 LINE



- 1 Foam insulation
- 2 90mm aluminium frame with insulation bar
- 3 Powder-coated aluminium sheets - each 2mm thick
- 4 4-pane glazing (optional laminated safety glass or RC2)
- 5 Aluminium threshold - with thermal break and water drainage





Winkhaus M2  
3 point lock



Hooks of the Winkhaus  
M2 3 point lock



3D-reinforced roller  
hinges, in door colour



Three-dimensional  
adjustment



Corner sealing



4-pane glazing (optional  
laminated safety glass)



Schüco ring rosette -  
flush on the outside



Thermal break  
aluminium threshold



Inside lever handle -  
round or rectangle



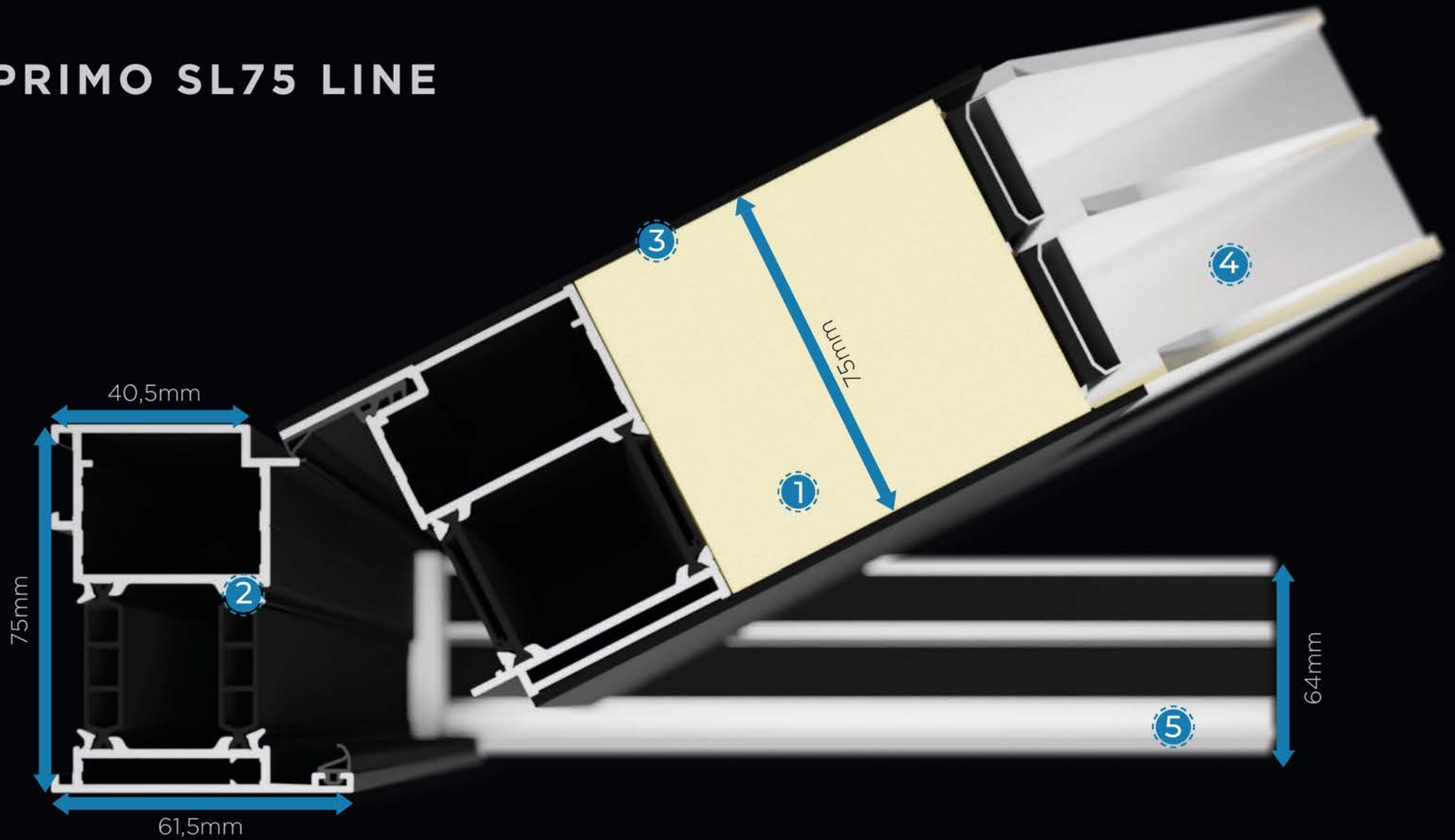
Optional:  
Overhead closer



Optional:  
Concealed hinge



# PRIMO SL75 LINE



- 1 Foam insulation
- 2 75mm aluminium frame with insulation bar
- 3 Powder-coated aluminium sheets - each 2mm thick

- 4 3-pane glazing (optional laminated safety glass)
- 5 Aluminium threshold - with thermal break and water drainage



Winkhaus M2  
3 point lock



Hooks of the Winkhaus  
M2 3 point lock



3D-reinforced roller hinges,  
in door colour



Three-dimensional  
adjustment



3-pane glazing (optional  
laminated safety glass)



Thermal break  
aluminium threshold



Schüco ring rosette -  
flush on the outside



Inside lever handle -  
round or rectangle




Optional:  
Overhead closer




Optional:  
Concealed hinge









Anthracite Finetexture DB703 (Tiger 29/70271)



Steel Blue Finetexture 5011 (Tiger 29/40782)




Anthracite Finetexture 7016 (Tiger 29/71334)




Moss Green Finetexture 6005 (Tiger 29/50321)




Traffic White Finetexture 9016 (Tiger 29/10246)




Fir Green Finetexture 6009 (Tiger 29/50704)




Aluminium Grey Finetexture 9007 (Tiger 29/90147)



Light Ivory Finetexture 6009 (Tiger 29/50704)



Signal Black Finetexture 9004 (Tiger 29/80271)



Red Braun Finetexture 3099 (Tiger 29/30402)

# OUR SELECTION OF GLAZING



Satin



Clear



Reflex Grey toughened glass



Graphite Grey tinted toughened glass

# SIDELIGHTS AND TOPLIGHTS

Sidelights and toplights are fitted with 3-pane laminated safety glass as standard.

Sidelights in width from 300mm to 1200mm.  
Toplights in height from 300mm to 1200mm.



VERSION A



VERSION B



VERSION C



VERSION D



VERSION E

# PULL HANDLES



**Stainless Steel Round**

○ 30mm  
↕ 500mm  
1200mm  
1600mm



**Blackline Round**

○ 30mm  
↕ 1200mm  
1600mm



**Stainless Steel Rectangle**

□ 40mm x 20mm  
↕ 1200mm  
1600mm



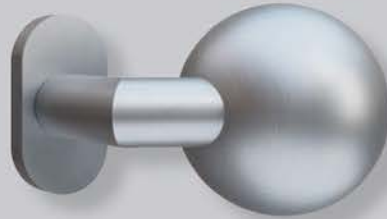
**Blackline Rectangle**

□ 40mm x 20mm  
↕ 1200mm  
1600mm





**Stainless Steel  
Lever Handle**



**Stainless Steel  
Knob**



**Stainless Steel  
Knob**

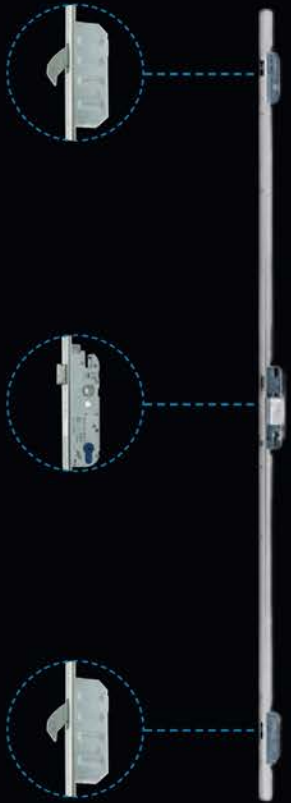


**Stainless Steel Lever  
Handle - rectangle**

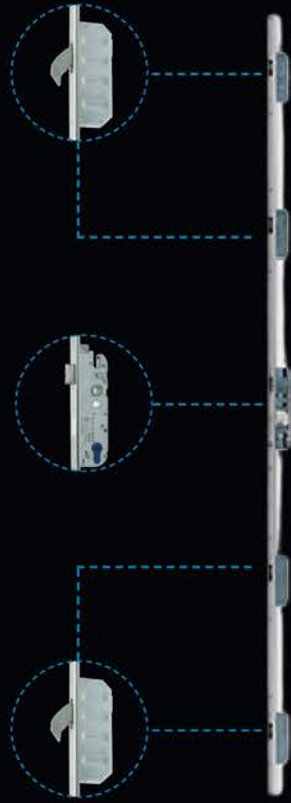


**Blackline Lever  
Handle - rectangle**

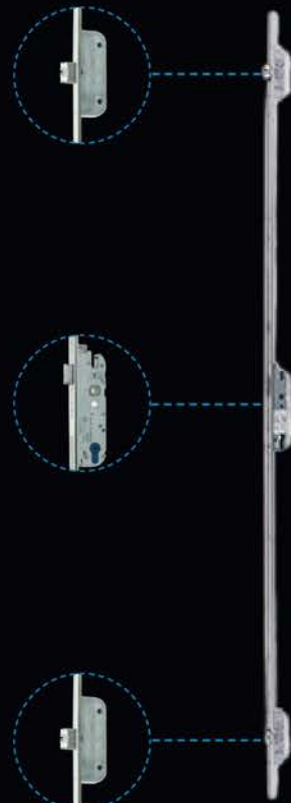
# LOCKS



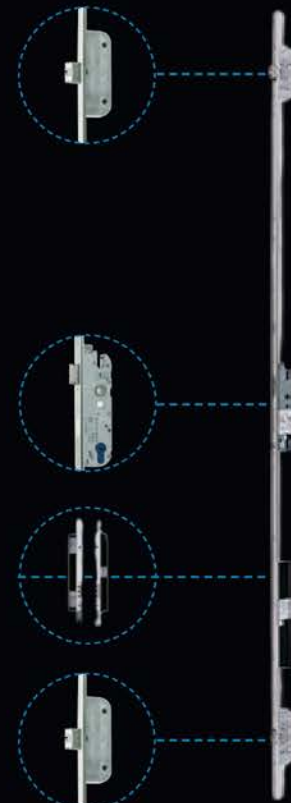
Winkhaus 3 point hook lock



Winkhaus 5 point hook lock



GU automatic lock  
(for slam shut doors, electric  
opener not compatible!)



Motor lock with finger scanner  
GU SECUREconnect FS IN 2.0

# SMARTHOME





# PRIMO DOOR RANGE

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Premium Quality Front Entrance Doors  
With Endless Customisation Options







## M00

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Colour: Anthracite Finetexture DB703 (Tiger 29/70271)  
SET: Outside pull handle round 160cm + safety rosette, inside lever handle



## M20 BLACKLINE

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Colour: Anthracite Finetexture DB703 (Tiger 29/70271)  
SET: Outside pull handle rectangle 120cm + safety rosette, inside lever handle

Optional:  
Sidelight: Left and right 300mm with graphite grey tinted toughened glass



## M01

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Colour: Traffic white Finetexture 9016 (Tiger 29/10246)

SET: Outside pull handle round 120cm + safety rosette, inside lever handle

Glass: Satine



## M21 BLACKLINE

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Colour: Traffic White Finetexture 9016 (Tiger 29/10246)

SET: Outside pull handle rectangle 160cm + safety rosette, inside lever handle

Glass: Graphite grey tinted toughened glass

Optional:

Sidelight: Left 800mm with Graphite Grey tinted toughened glass





## M02

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Colour: Steel blue Finetexture 5011(Tiger 29/40782)  
SET: Outside pull handle round 160cm + safety rosette, inside lever handle



## M22 BLACKLINE

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Colour: Steel blue Finetexture 5011(Tiger 29/40782)  
SET: Outside pull handle rectangle 160cm + safety rosette, inside lever handle

Optional:  
Sidelight: Left and right 300mm with Graphite Grey tinted toughened glass



## M03

---

Colour: Fir Green Finetexture 6009 (Tiger 29/50704)  
SET: Outside pull handle round 120cm + safety rosette, inside lever handle  
Glass: Satine



## M23 BLACKLINE

---

Colour: Fir Green Finetexture 6009 (Tiger 29/50704)  
SET: Outside pull handle rectangle 160cm + safety rosette, inside lever handle  
Glass: Graphite Grey tinted toughened glass

Optional:  
Sidelight: Left and right 300mm with Graphite Grey tinted toughened glass



## M04

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Colour: Signal Black Finetexture 9004 (Tiger 29/80271)  
SET: Outside pull handle round 120cm + safety rosette, inside lever handle  
Glass: Satine



## M24 BLACKLINE

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Colour: Signal Black Finetexture 9004 (Tiger 29/80271)  
SET: Outside pull handle rectangle 160cm + safety rosette, inside lever handle  
Glass: Graphite Grey tinted toughened glass

Optional:  
Sidelight: Left 300mm with Graphite Grey tinted toughened glass



## M08

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Colour: Light Ivory Finetexture 1015 (Tiger 29/15461)  
SET: Outside pull handle angular 160cm + safety rosette, inside lever handle  
Glass: Satine



## M28 BLACKLINE

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Colour: Light Ivory Finetexture 1015 (Tiger 29/15461)  
SET: Outside pull handle Round 160cm + safety rosette, inside lever handle  
Glass: Graphite Grey tinted toughened glass

Optional:  
Sidelight: Left and right 300mm with Graphite Grey tinted toughened glass





## M09

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Colour: Moss Green Finetexture 6005 (Tiger 29/50321)  
SET: Outside pull handle round 50cm + safety rosette, inside lever handle  
Glass: Satine



## M29 BLACKLINE

---

Colour: Moss Green Finetexture 6005 (Tiger 29/50321)  
SET: Outside pull handle rectangle 160cm + safety rosette, inside lever handle  
Glass: Graphite Grey tinted toughened glass

Optional:  
Sidelight: Left 300mm with Graphite Grey tinted toughened glass



## M11

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Colour: Red-brown Finetexture 3099 (Tiger 29/30402)  
SET: Outside pull handle rectangle 160cm + safety rosette, inside lever handle  
Glass: Satine



## M31 BLACKLINE

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Colour: Red brown Finetexture 3099 (Tiger 29/30402)  
SET: Outside pull handle rectangle 160cm + safety rosette, inside lever handle  
Glass: Graphite Grey tinted toughened glass

Optional:  
Sidelight: Left and right 300mm with Graphite Grey tinted toughened glass



## M210

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Colour: Grey Aluminium Finetexture 9007 (Tiger 29/90147)  
SET: Outside pull handle round 120cm + safety rosette, inside lever handle  
Glass: Satine



## M310 BLACKLINE

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Colour: Grey Aluminium Finetexture 9007 (Tiger 29/90147)  
SET: Outside pull handle rectangle 120cm + safety rosette, inside lever handle  
Glass: Graphite Grey tinted toughened glass

Optional:  
Sidelight: Left and right 300mm with Graphite Grey tinted toughened glass



## M211

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Colour: Anthracite Finetexture 7016 (Tiger 29/71334)  
SET: Outside pull handle angular 160cm + safety rosette, inside lever handle  
Glass: Satine



## M311 BLACKLINE

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Colour: Anthracite Finetexture 7016 (Tiger 29/71334)  
SET: Outside pull handle round 160cm + safety rosette, inside lever handle  
Glass: Graphite Grey tinted toughened glass

Optional:  
Sidelight: Left 300mm with Graphite Grey tinted toughened glass





## M212

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Colour: Red-brown Finetexture 3099 (Tiger 29/30402)  
SET: Outside pull handle round 50cm + safety rosette, inside lever handle  
Glass: Satine



## M312 BLACKLINE

---

Colour: Red-brown Finetexture 3099 (Tiger 29/30402)  
SET: Outside pull handle rectangle 160cm + safety rosette, inside lever handle  
Glass: Graphite Grey tinted toughened glass

Optional:  
Sidelight: Left 300mm with Graphite Grey tinted toughened glass



## M14

Colour: Steel Blue Finetexture 5011(Tiger 29/40782)  
SET: Outside pull handle rectangle 120cm + safety rosette, inside lever handle  
Glass: Satine



## M34 BLACKLINE

Colour: Steel Blue Finetexture 5011(Tiger 29/40782)  
SET: Outside pull handle rectangle 160cm + safety rosette, inside lever handle  
Glass: Graphite Grey tinted toughened glass

Optional:  
Sidelight: Left and right 300mm with Graphite Grey tinted toughened glass

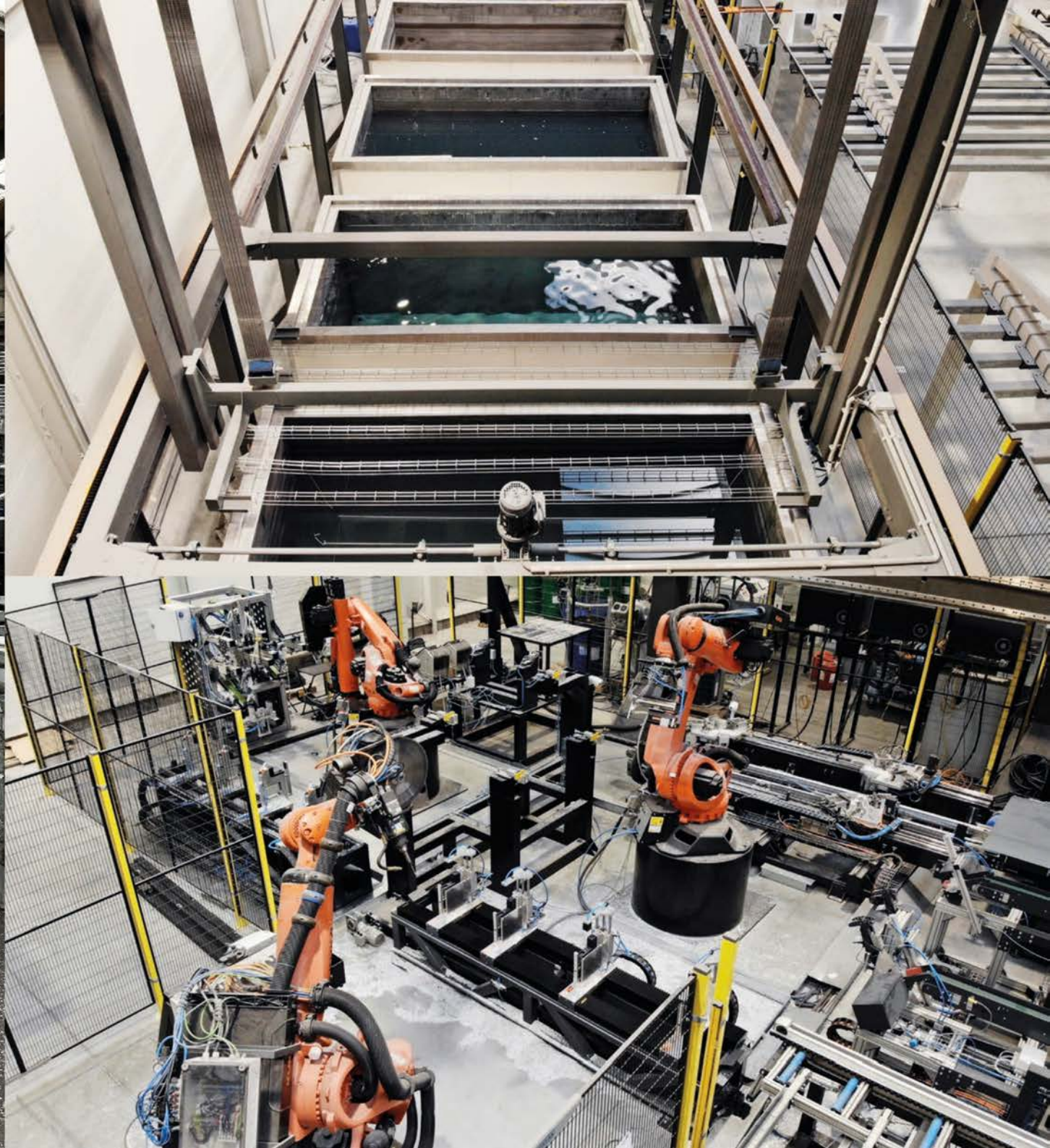
## What makes us different from our competition?

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We are the UK's fastest growing aluminium systems supplier for premium quality entrance doors, bifolding doors and windows, french doors, single glazed doors, slimline casement windows and sliding patio doors. We source our products from the best suppliers around the world and deliver nationally to fabricators and manufacturers.





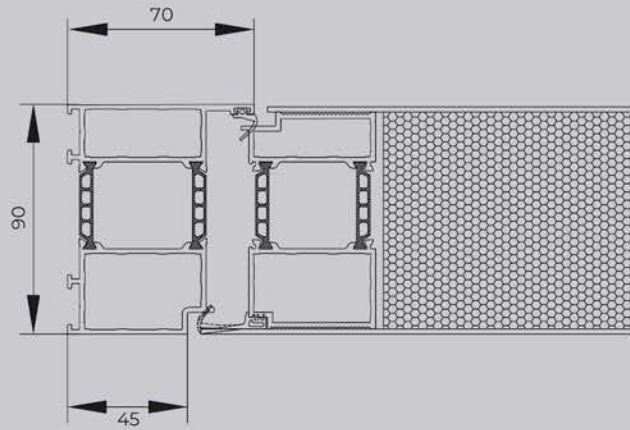




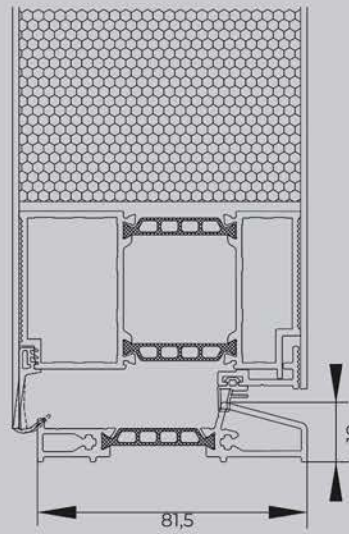


# TECHNICAL DRAWINGS

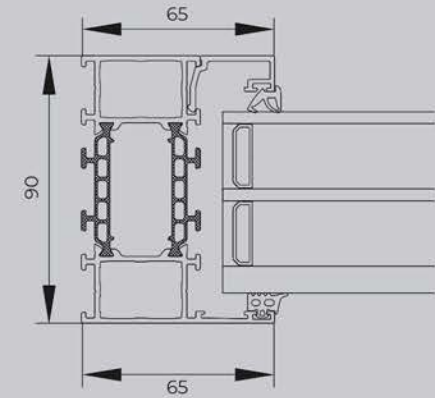
## PREMIUM P90



Door cross section



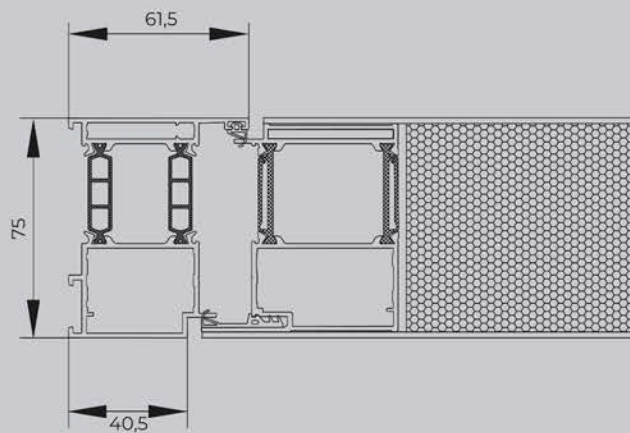
Threshold



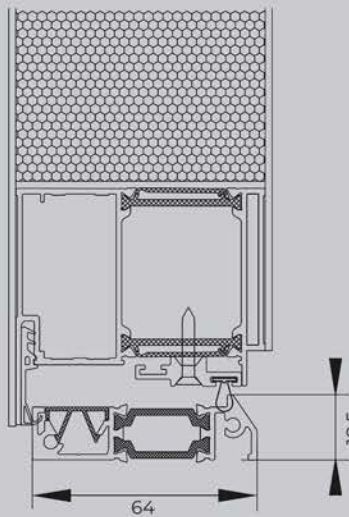
Sidelight

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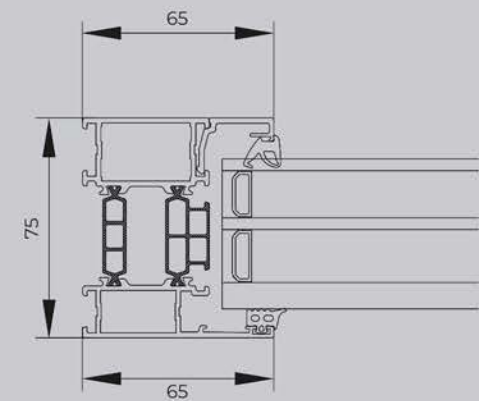
## PREMIUM SL75



Door cross section



Threshold



Sidelight



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